

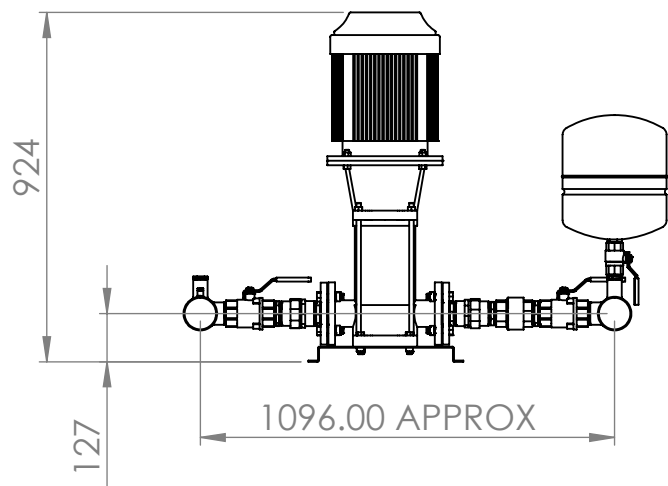
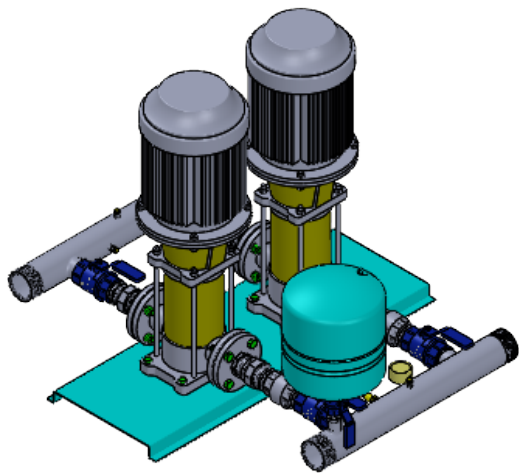
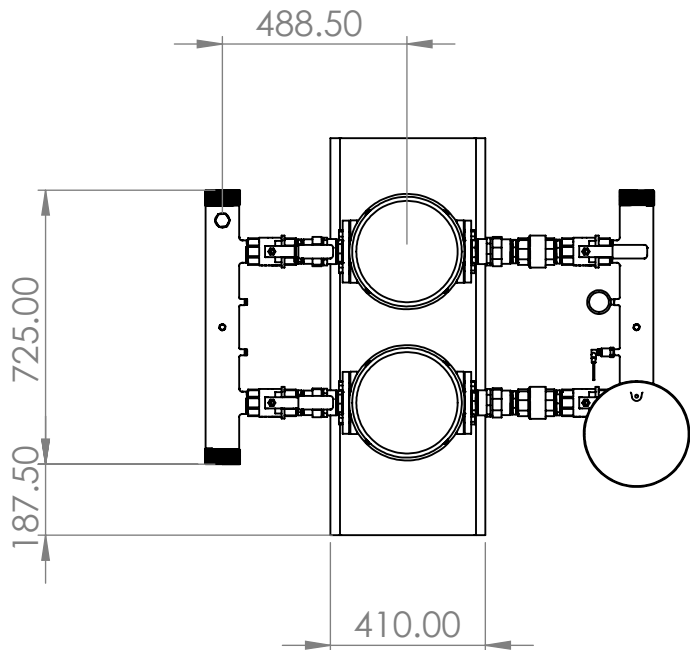
CAD FILE: P:\Engineering\MECHANICAL\PUMPS\MULTI STAGE PUMPS\3D DRAWINGS\BIA 2VMS20-5T\BIA 2VMS 20-5T

DO NOT SCALE OFF DRAWING. IF IN DOUBT ASK!

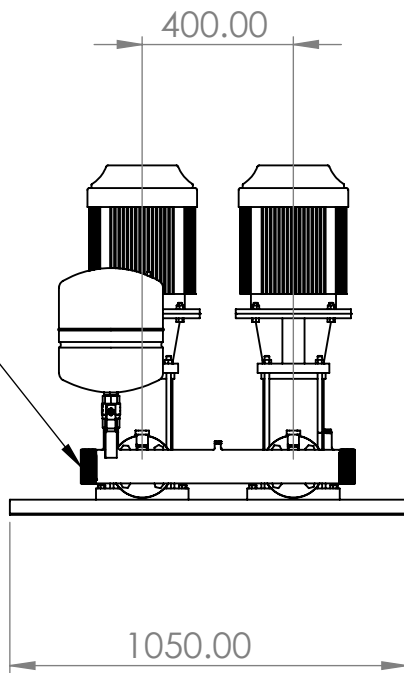
WEIGHT: Kg

NOTES:

1. REMOVE ALL BURRS, SHARP EDGES AND WELD SPLATTER
2. ALL FLANGES TO BE FLAT, SQUARE AND PARALLEL



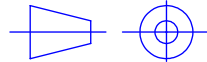
3" BSP TYP



|      |                        |     |            |      |                           |                   |     |            |
|------|------------------------|-----|------------|------|---------------------------|-------------------|-----|------------|
| -    | -                      | -   | -          | -    | TO BE MODIFIED ON SW ONLY | DRN.              | M H | 09-09-2025 |
| -    | -                      | -   | -          | -    | DRAWN SCALE : 1:1         | CHK.              | -   | 09-09-2025 |
| -    | -                      | -   | -          | -    | PLOT SCALE : 1:20@ A3     | SURFACE FINISH: - |     |            |
| B    | ISSUED FOR MANUFACTURE | M H | 09-09-2025 | -    | 09-09-2025                |                   |     |            |
| A    | ISSUED FOR APPROVAL    | M H | 09-09-2025 | -    | 09-09-2025                | MATERIAL: N/A     |     |            |
| REV. | DESCRIPTION            | DRN | DATE       | CHK. | DATE.                     |                   |     |            |

TOLERANCES  
ASSEMBLY DIMENSIONS ± 3 mm  
FABRICATED DIMENSIONS ± 2 mm  
MACHINING DIMENSIONS ± 0.125 mm  
UNLESS OTHERWISE SPECIFIED

**W&C WHITE**  
INTERNATIONAL  
WELLING & CROSSLEY  
PTY LTD  
59 EXPORT DRIVE, BROOKLYN VIC 3012  
60 ASHFORD AVE, MILPERRA NSW 2214  
UNIT 8/235 CAMBOON RD, MALAGA WA 6090  
UNIT 2/255 CHRISTENSEN RD, STAPYLTON QLD 4207  
EMAIL: sales@wellcross.com.au



THIS DRAWING AND DESIGN REMAIN THE PROPERTY OF  
WELLING & CROSSLEY PTY. LTD. A.B.N. 61 005 690 273.  
THIS DRAWING AND DESIGN CAN NOT BE COPIED OR  
ALTERED IN ANY WAY WITHOUT PRIOR WRITTEN APPROVAL  
FROM WELLING & CROSSLEY PTY. LTD.  
THIS DRAWING AND ALL COPIES, HARD & SOFT MUST BE  
RETURNED TO WELLING & CROSSLEY PTY. LTD. UPON  
REQUEST FROM WELLING & CROSSLEY PTY. LTD.

TITLE : BIANCO SUMIT SERIES MULTI  
STAGE PUMP BIA-2VMS 20/5T  
GENERAL ARRANGEMENT

SHEET 1 OF 1

DRG No: BIA 2VMS 20-5T

A3  
REV  
B